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Scintillation Properties of Composite Stilbene Crystal for Neutron Detection

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The large area stilbene scintillator was proposed for use as neutron-flux monitors in measuring the characteristics of neutron radiation in the Korea Superconducting Tokamak Advanced Research (KSTAR). A composite stilbene scintillator with crystal Φ 50 mm \times 12 mm was specially developed for fast neutron detection. The detector response measurements have been performed by using gamma, alpha and neutron radiation source and compared with the commercial single stilbene.

KEYWORDS: stilbene, neutron monitor, KSTAR, composite stilbene scintillators, light yield

I. Introduction

Nowadays, the measurement of fast neutron is the most crucial issues in the facilities, such as particle accelerator, generation IV nuclear reactor (GEN-IV), nuclear fusion reactor (KSTAR in Korea) and so on. Therefore it is very important to measure the fast neutron precisely against the background gamma-rays. The most common method of fast neutron detection is based on elastic scattering of neutrons. One of the easiest ways to detect recoil protons produced by fast neutrons is through the organic scintillators, such as anthracene, stilbene crystals and so on. Fast neutrons in the material like an organic scintillator produce recoil protons by (n, p) reaction, and the highest energy of a recoil proton that happen in time equals the energy of neutron. ¹⁾

Stilbene is one of the representative organic scintillator for the detection of fast neutron. The light output of stilbene is as low as about 30% of NaI(Tl), whereas it has good advantage to compare light output that is created by charged particles and electrons. For this reason, stilbene had been used widely to measure neutrons discriminating the background of accompanying gamma-rays. However, since stilbene single crystals are difficult and expensive to obtain in large sizes greater than a few centimeters in dimension and are also subject to damage from thermal and mechanical shock, it is common to use a plastic or liquid scintillator for the fast neutron applications.²⁾ On the other hand, these types of scintillators have problems. They have lower light output than single crystal and liquid scintillators are toxic and flammable. Therefore, the new types of organic scintillators with polycrystal structure have been studied in several research institutes. This new type of organic scintillation detector is composite scintillator based on grains of stilbene crystals. 1-2)

II. Scintillator sample preparation

1. Stilbene single crystal

The new scintillation materials were obtained on the base of perfect stilbene single crystal's grains. The grain of stilbene single crystal was made by crushing the stilbene single crystal at the low temperature of liquid nitrogen. Stilbene crystals were grown from Bridgeman-Stockbarger method, ³⁻⁴ whose typical physical properties are presented in **Table 1**. The commercial stilbene single crystal with 9 mm thickness and 50 mm in diameter was used in the experiment, as shown in **Fig. 1 a**).

Table 1 General properties of stilbene crystal.⁵⁾

Property	Value
Light output (%, Anthracene)	50
Density (g/cm ³)	1.16
Decay Time (ns)	4.5
Peak Emission (nm)	410
No. of H atoms/ No. of C atoms	0.858

2. Composite Stilbene Scintillator

The 'composite stilbene scintillator' was manufactured with stilbene crystal grains into organosilicone base. We chose a grain size range from 1.5 to 2.5 mm. The 11 mm thickness and 50 mm in diameter composite stilbene scintillator was fabricated and used in the experiment. The method of preparation of the composite stilbene scintillator as the detector of fast neutrons includes the following steps.

First, a stilbene single crystal was grown by Bridgeman -Stockbarger method. Then, we obtained the stilbene crystal grains of this grown crystal by grinding at a low temperature with liquid nitrogen and choosing the stilbene crystal grain size range from 1.5 to 2.5 mm. After above performance, these crystal grains stayed in dark place at least 24 hours to stabilize.

Second, we prepared the light guide housing which determine the size and shape. Prepared housing container

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size equalizes the composite stilbene scintillator with 12 mm thickness and 50 mm in diameter. And we mixed the crystal grains and the organosilicone base, sylgard-527 component A and B. Then, the composition was located in the housing container.

Finally, this composite stilbene scintillator stayed in vacuum place during 30 minutes. And then, to polymerize of sylgard-527 optical glue, it stayed in dark place with pressure on the upside. Final density of this composite stilbene was 0.9486 g/cm³. To improve a light collection, composite stilbene scintillator was coated by reflective material Tetratek(UK).⁶⁾ **Figure 1. b)** shows the composite stilbene scintillator.

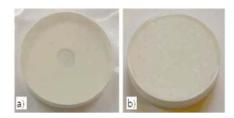


Fig. 1 Photography of the two type of organic scintillatiors: a) is a Φ 50 mm x 9 mm commercial stilbene single crystal covered by reflecting coating, b) is a Φ 50 mm x 12 mm composite stilbene scintillator coated with a reflecting medium.

III. Experiments and Results

1. Gamma-ray measurements

A ^{137}Cs 0.662 MeV $\gamma\text{-ray}$ source was used for the measurements of the light yield of Φ 50 mm x 12 mm composite stilbene scintillation detector. The Φ 50 mm x 9 mm stilbene single crystal was taken as the commercial stilbene scintillator. These scintillators were attached with a 2" 6654A EMI photomultiflier tube (PMT). And scintillators were coupled onto PMT's window with optical grease. Figure 2 shows a schematic diagram of the experimental setup for the radiation measurement. The high voltage of 1400 V was applied to the PMT.

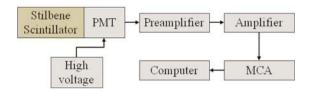


Fig. 2 Schematic diagram of the experimental setup

Before the main measurements, the energy calibration for gamma-radiation was performed. **Figure 3** shows the calibration results for the commercial stilbene single crystal. For the given energy range, the response of a commercial stilbene single crystal was linear for the gamma-radiation. All the measurements were performed under same conditions. ²²Na, ⁶⁰Co, ¹³⁷Cs, ¹⁵²Eu gamma sources were

used in energy calibration. Scintillation signals were proportional to the energy of the corresponding center of Compton edge which is defined as a middle point from peak to Compton edge as shown in **Fig. 3**.

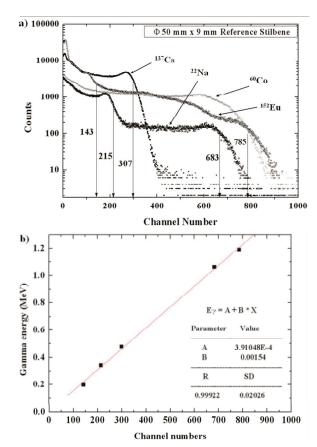


Fig. 3 a) Gamma-ray pulse height spectra for commercial stilbene single crystal to photon energy calibration, **b)** Result of calibration of amplitude for the measurement setup in the scale of gamma-radiation energies for a Φ 50 mm x 9 mm commercial stilbene single crystal.

The R value is the square root of R², which is a quantity that shows how good the fit is, and it can be computed by the following equation;

$$R^{2} = \frac{Explained\ variation}{Total\ variation} = \frac{TSS - RSS}{TSS} \quad , \tag{1}$$

where TSS is the total sum of square, and RSS is the residual sum of square. And SD is the root mean square of the error, or the standard deviation of the model.

The relative light yield of composite stilbene scintillator was calculated to the commercial stilbene scintillator's. The light yield for the commercial stilbene scintillator was measured by a method based on measuring of the intrinsic resolution of the photomultiplier.⁷⁾ The light yield of commercial stilbene for gamma-ray was equal to 1.5 x 10⁴ photons/MeV. As shown in **Fig. 4**, center of Compton edge for the commercial stilbene single crystal was 307 channels,

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and the composite stilbene was 251 channels. The light yield of composite stilbene scintillator was possible to be gotten by the equation;

$$L_{com} = \frac{C_{com}}{C_{ref}} \times L_{ref}, \qquad (2)$$

where, C_{ref} , C_{com} , and L_{ref} are channel number of compton edge for commercial stilbene single crystal, composite stilbene, and light yield of commercial stilbene single crystal.

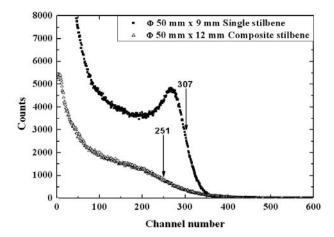


Fig. 4 The scintillation amplitude spectra for the stilbene single crystal and composite stilbene scintillators irradiated by gamma-ray from a ¹³⁷Cs Source

As a result, the light yield of composite stilbene scintillator for gamma-ray was equivalent to 1.23×10^4 photons/MeV. The relative light yield of composite stilbene comparing with commercial stilbene single crystal for gamma-radiation was about 81 %.

2. Alpha particles measurements

The results of measurements for the gamma-ray and the alpha particles give initial information about scintillation characteristic of the composite stilbene scintillator. A $^{239} Pu$ radiation source was used for alpha particle detection. The initial energy of $^{239} Pu$ alpha particle is 5.15MeV. To improve energy resolution, 2 mm thickness collimator was used in the measurements. The collimator has numbers of Φ 1.5 mm holes. The alpha particle energy became about 4.97 MeV after passing through air in the collimator holes.

Figure 5 shows the pulse height spectrum for 4.97 MeV alpha particles of a ²³⁹Pu. As shown in **Fig. 5**, center of peak for the commercial stilbene single crystal was 205 channels and the composite stilbene was 142 channels. As a result, when the composite stilbene scintillator compared with commercial stilbene single crystal, the relative light yield of composite stilbene for alpha particles was about 70%. The **Table 2** shows the ratio of relative light yield for composite silbene scintillator compared with the commercial stilbene single crystal for gamma-ray and alpha particles.

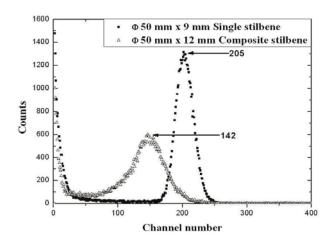


Fig. 5 The scintillation amplitude spectra for stilbene single crystal and composite stilbene scintillators irradiated 5.15 MeV alpha particles from a ²³⁹Pu source (after passing through air in the collimator holes, the energy became about 4.97 MeV).

Table 2 The relative light yield of the composite stilbene compared with commercial stilbene single crystal

Type of radiation	Light yield ratio (%)
Gamma-ray	81
Alpha particle	70

3. Neutron Measurements

A ²³⁹Pu-Be radionuclide source was used for fast neutrons. The special setup of discriminator was used to separate the neutrons and background gamma-rays, as shown in **Fig. 6**. It determines the difference in shape and intensity of slow component of scintillation pulse of organic crystals for the cases of excitation with different specific energy loss dE/dx. ⁸⁾

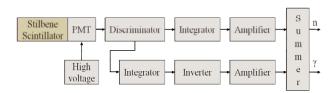


Fig. 6 Schematic diagram of the special setup of discriminator.

Figure 7 shows the recoil proton spectra generated by fast neutrons of ²³⁹Pu-Be radionuclide source in the commercial stilbene single crystal and in the composite stilbene scintillator. The relative detection efficiency of fast neutron was calculated by the total number of counts under the curve of a recoil proton spectrum. The detection efficiency is assumed as 100% for the commercial stilbene single crystal. The relative efficiency of fast neutron detection can be obtained by the following equation;

$$\varepsilon = \frac{\sum C_{com}}{\sum C_{ref}},\tag{3}$$

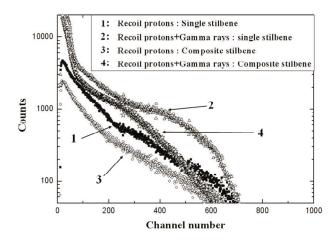


Fig. 7 The recoil proton spectra of a ²³⁹Pu-Be source for the reference stilbene single crystal and for the composite stilbene scintillator.

The total number of counts of fast neutron for the commercial stilbene single crystal was 526832 counts, and the composite stilbene scintillator was 281787 counts. The calculated value of the detection efficiency for composite stilbene scintillator was 53.5%.

4. Large Area Composite Stilbene Scintillator

We had fabricated Φ 200 mm x 20 mm large size composite stilbenes using the previously mentioned method. And also, the housing of large area composite scintillator manufactured with aluminum, as shown in **Fig. 8**.



Fig. 8 The housing of large area composite stilbene scintillator

With further study about the large area composite stilbene scintillator, we will perform experiments to evaluate performance.

IV. Conclusion

Composite stilbene scintillators based on grains of stilbene single crystals were manufactured and compared with stilbene single crystals. The composite stilbene scintillators can be manufactured as large area scintillators like liquid scintillators. These composite scintillators have advantages that they can be used without special housing, and do not have any toxicity. The property measurement result says that our composite stilbene scintillator has the scintillaion characteristics which are similar to single crystals for radiations, such as gamma-rays, alpha particles, and fast neutrons.

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