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Improvement of Scintillation Characteristics of FZ Growth Ce:GPS Crystals by Annealing in Air

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The change of scintillation property of the cerium doped gadolinium pyrosilicate Ce:Gd₂Si₂O₇ (Ce:GPS) single crystal by annealing in air was evaluated. The sample crystal was grown by using the floating zone method and the annealing was carried out at 1200 °C in 10 hours. The scintillation characteristics for gamma-rays, the photoluminescence emission and excitation spectra were compared between before and after the annealing process. It was found that the emission spectrum did not change by annealing except the overall intensity, while the excitation spectrum changed with increasing around 240 nm and 290 nm and the excitation band became wider by annealing in air. As a result, the scintillation efficiency for 662 keV gamma-ray increased 6.4% by annealing in air.

KEYWORDS: annealing effect, gadolinium pyrosilicate, cerium-doped, radiation detectors, scintillators, floating zone method

I. Introduction

Present nuclear medical diagnosis instruments mainly use Tl:NaI, Bi₄Ge₃O₁₂ (BGO), Ce:Gd₂SiO₅ (Ce:GSO) scintillators^{1)–3)}. For demand of improvement ability of these instruments, higher light output and faster decay time scintillator is needed, then, new scintillator materials such as Ce:Lu₂SiO₅ (Ce:LSO)^{4),5)}, Ce:Lu₂Si₂O₇ (Ce:LPS)^{6)–8)}, Ce:LaBr₃^{9),10)}, Pr:Lu₃Al₅O₁₂ (Pr:LuAG)^{11),12)}, and so on are developed.

As a part of a scintillator development for neutron detection, we fabricated Ce doped Gd₂Si₂O₇ (Ce:GPS) powder based on the study of Yagi et al.¹³⁾, and it was found that the Ce:GPS has 1.2 times light output greater than Ce:GSO single crystal for alpha-particles of ²⁴¹Am¹⁴⁾. Later, we succeeded to fabricate a Ce:GPS single crystal by the floating zone method (FZ method). This crystal has good properties for scintillator, i.e., 2.5 times light output greater than Ce:GSO single crystal, 46 ns light decay time, and 6.0% energy resolution for 662 keV gamma-rays¹⁵⁾. We achieved that 3 times light output greater than Ce:GSO and 5.1% energy resolution by optimizing the Ce concentration¹⁶⁾. Now we develop growing a large scale single crystal for gamma-ray measurement.

H. Feng et al. reported that annealing in air improve the light output of Ce:LPS grown under nitrogen atmosphere because of eliminating oxygen vacancies¹⁷⁾. It is expected that the Ce:GPS crystal has many oxygen vacancies because the Ce:GPS crystal was also grown under nitrogen atmosphere.

In this paper, we evaluate the change of scintillation property of the Ce:GPS single crystal by annealing in air. The

scintillation characteristics for gamma-rays, the photoluminescence emission and excitation spectra are compared between before and after the annealing process.

II. Experimental Procedure

1. Sample preparation

Powders of Gd₂O₃ (99.999%), SiO₂ (99.999%), and CeO₂ (99.99%) were used as starting materials. They were mixed at the composition of (Gd_{0.9}Ce_{0.1})₂Si₂O₇ and put into a rubber bag. The bag was compressed by hydrostatic pressure of 70 MPa to form a 7 mm diameter rod. The rod was sintered at 1650 °C for 8 hours in air. The sintered rod was attached to the upper and lower shafts of an image furnace (FZ-T-10000-H-III-TK; Crystal System Inc.), in which four 750 W halogen lamps were used. The growth was carried out in an N₂ atmosphere with 2 mm/h growth rate.

The single crystal part of the grown 10 mol% Ce doped GPS crystal was cut and its surfaces were polished. The dimension of the Ce:GPS sample was (4 × 3 × 1) mm³.

2. Annealing process

The annealing process was carried out with an electric furnace in air atmosphere by the following procedure. The sample temperature was raised linearly from room temperature to 1200 °C in 10 hours, and the temperature was kept during 10 hours, then, the sample was cooled to room temperature linearly in 10 hours.

3. Scintillation characteristics measurement

Scintillation characteristics of the sample were measured using a ¹³⁷Cs 662 keV gamma-ray source. The sample was coupled with the window of a 2 inch diameter photomultiplier tube (H7195; Hamamatsu Photonics KK) using optical grease and covered with Teflon tape. Pulse height spectra were measured using a 113 Ortec scintillation preamplifier and a 672 Ortec spectroscopy amplifier with 0.5 μs shaping time.

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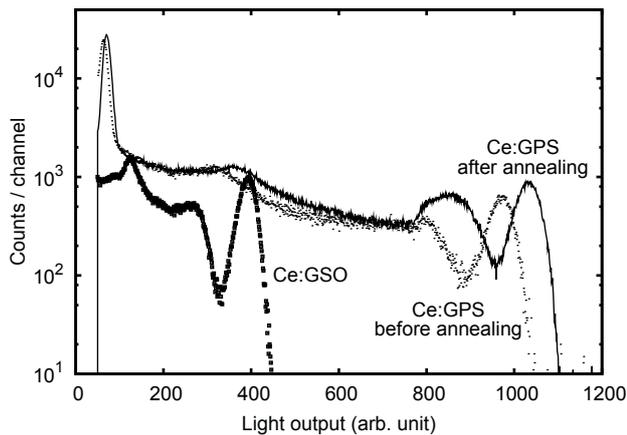


Fig. 1 Pulse height spectra of Ce 10 mol% doped GPS single crystal before and after annealing for 662 keV gamma-rays. Spectrum of Ce 0.5 mol% doped GSO single crystal is also shown as a reference.

Pulse height spectra measurements of the Ce:GPS crystal sample were carried out before and after the annealing process. The pulse height spectrum of a 0.5 mol% Ce doped GSO single crystal was also measured in the same manner as a reference.

4. Photoluminescence spectra measurement

Photoluminescence spectra were measured at room temperature by a spectrometer (FP6500; JASCO Inc.). The excitation light wavelength were in range of 220 – 360 nm and the emission light spectra were measured at the wavelength between 350 nm and 450 nm. Photoluminescence spectra were also measured before and after the annealing process.

III. Results and Discussion

1. Scintillation characteristics for gamma-ray

Figure 1 shows the pulse height spectra of the Ce:GPS sample before and after the annealing process for 662 keV gamma-rays. The spectrum of the Ce:GSO is also shown.

The light output of Ce:GPS before annealing was 2.46 times greater than of the Ce:GSO. In our previous result, Ce 10 mol% doped GPS showed 2.5 times light output greater than Ce:GSO^{15),16)}. Therefore, it was confirmed that the Ce:GPS sample preparation was carried out successfully.

Figure 1 also shows that the total energy peak of the Ce:GPS spectrum shifts to 6.4% lighter side by the annealing process. In a preliminary experiment, a Ce:GPS single crystal sample which had 2.3 times light output greater than Ce:GSO was improved to have 2.8 times greater light output by the annealing process, i.e., the light output was increased 22%. These results show that the annealing process is effective to increase the light output.

2. Photoluminescence spectrum

The photoluminescence emission spectra under 240 nm light irradiation are shown in **Fig. 2**. The dashed line and solid

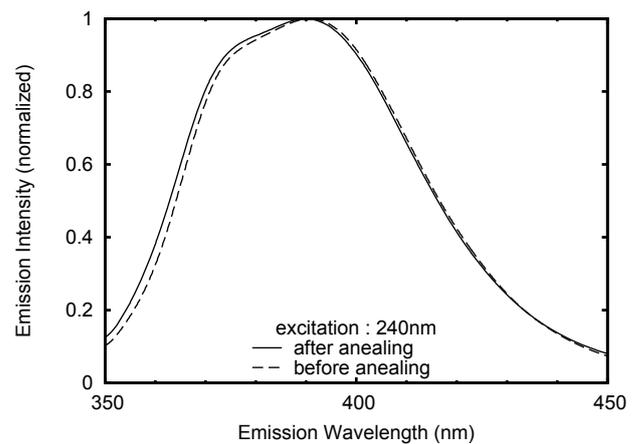


Fig. 2 Photoluminescence emission spectra of Ce:GPS before and after annealing. The excitation light wavelength is 240 nm.

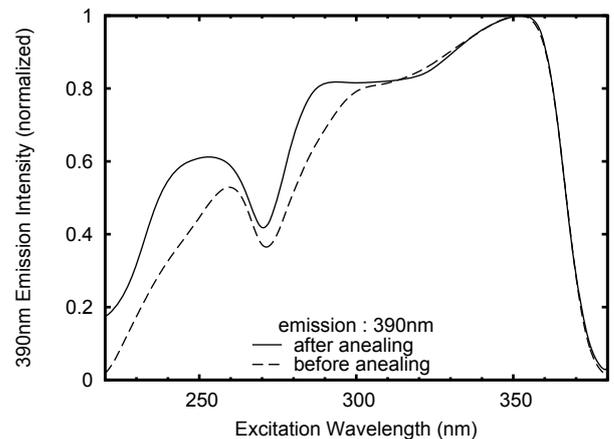


Fig. 3 Photoluminescence excitation spectra of Ce:GPS before and after annealing. The emission light wavelength is 390nm.

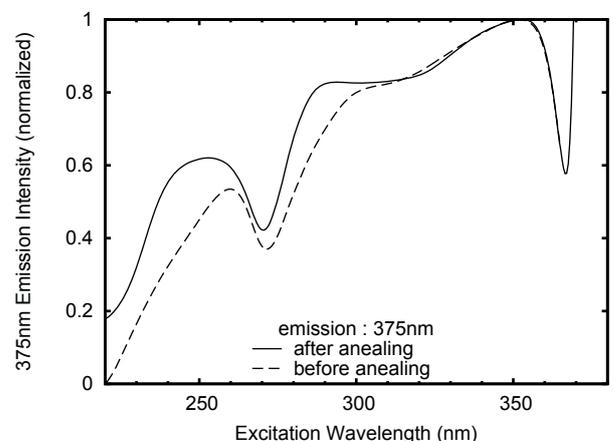


Fig. 4 Photoluminescence excitation spectra of Ce:GPS before and after annealing. The emission light wavelength is 375nm.

line are the spectra of before and after the annealing process, respectively. These spectra are almost the same. It means that the light emission mechanism is not affected by the annealing process. This emission spectrum has two peaks at 375 nm and 390 nm. These peaks correspond to the 5d-4f transition in Ce^{3+} luminescent center¹⁵).

In contrast, excitation spectrum of photoluminescence was changed by the annealing process. **Fig. 3** and **Fig. 4** are the excitation spectra measured at the wavelength of emission peaks, 390 nm and 375 nm, respectively. In both cases, the excitation efficiency by the irradiation within 270 – 300 nm and below 260 nm is increased after the annealing process. In Ce:LPS crystal, high energy photons such as gamma-rays does not excite Ce^{3+} 4f electron directly but create electron-hole pairs, then the energy is transferred to the Ce^{3+} luminescent centers⁸). Since Ce:GPS and Ce:LPS are both Ce dopant-activated type scintillator, Ce:GPS also has the same scintillation mechanism. The wider and enhanced excitation band of Ce:GPS in UV region makes the energy transfer more effective. Therefore, the annealing process causes the increase of light output as shown in **Fig. 1**.

IV. Conclusion

The change of scintillation property of the Ce:GPS single crystal by annealing in air was studied. The emission spectrum did not change by the annealing process except the overall intensity, while the excitation spectrum changed with increasing around 240 nm and 290 nm and the excitation band became wider by annealing in air. As a result, the luminescence efficiency for 662 keV gamma-ray increased 6.4%. Although the annealing effect was relatively small for crystals that had high light output before annealing, the annealing process in air has a potential to equalize the luminescence efficiency of fabricated Ce:GPS crystals.

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